# **A** Trends in Nano/Micro Technologies

Panelists:

Christian Woegerer, Profactor GmbH, Austria Leo Schranzhofer, Profactor GmbH, Austria Adrien Brunet, Karlsruhe Institute of Technology, Germany Timm Bostelmann, University of Applied Sciences, Germany

Moderator:

Victor Ovchinnikov, Aalto University, Finland



# Primary trends

- Patterning methods
  - X-ray
  - Multipatterning
  - Nanoimprint
- Functional and technological materials
  - 2D materials: graphene, MoS<sub>2</sub>
  - Quantified doping
- Device design
  - FinFET
  - FPGA
- Device simulation
  - Prediction of functional properties
  - Process step simulation



# Secondary trends

- Science development
  - Cryogenics
  - Quantum technologies
- Micrometrology
  - AFM
  - Neai-field microscopy
- Process equipment
  - PC control
  - Robotics
- Social effect economics, health, environment ...
  - Is life possible without PC and mobile phones?
  - Tomography



# Panel subtopics

- Nano hype is over ? *Christian Wögerer*
- Nano safety and the potential risks of using nanomaterials
   Leo Schranzhofer
- How much heterogeneity a universal FPGA can cope with and how application-domain-specific optimizations might change the game *Timm Bostelmann*

• Priorities on Advanced Manufacturing of Multi-Material Multifunctional Products. The conclusions of the 4M experts toward 2020 *Adrien Brunet* 

# A

# Major output

- Panelists should be from different universities or companies. In our case, two persons were from Profactor GmbH
- Panelists should have a list of questions to audience (home task) to facilitate discussion





# CENICS 2016 28.7.2016 – Nice Christian Wögerer

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### **Trends in Nano/Micro Technologies**

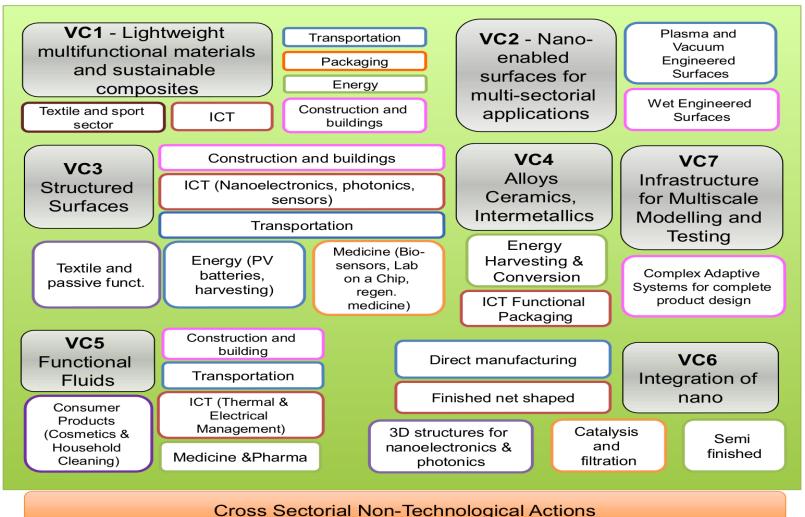
Thesis:

- Nano hype is over and promised too much
- Integration of products of our daily live is sometimes successful realized
- To less attention on Manufacturing and Integration from the beginning
- Nano is only an "enabler" for micro products



### Trends in Nano Nanofutures Roadmap (2012)

### **Roadmap Overview**





### From Nano to Production – Pilot Lines in 2017

The Value Chains are:

- VC1 Nano and micro printing for industrial manufacturing
- VC2 Nano-enabled, depollutant and self-cleaning surfaces
- VC3 Manufacturing of powders made of functional alloys, ceramics and intermetallics
- VC4 Lightweight multifunctional materials and composites for transportation

Pilot Line ID	Title of the Pilot Line	Value Chain
Pilot Line 🧲	<ul> <li>Nanostructured surfaces and nanocoatings, divided into:</li> <li>Pilot 1a: Nanostructured antimicrobial, antiviral surfaces for medical devices, hospitals, etc.</li> <li>Pilot 1b: Nanocoatings for mechanically enhanced surfaces</li> </ul>	VC2
Pilot Line 2	Manufacturing of lightweight multifunctional materials with nano- enabled customised thermal/electrical conductivity properties	VC4
Pilot Line 3	<ul> <li>Printed microfluidic MEMS and biological applications divided into:</li> <li>Pilot 3a: Nozzles, filters, sensor applications and multi-use chip</li> <li>Pilot 3b: Bio-medical/bio-physicals sensors, actuators and other devices</li> </ul>	VC1
Pilot Line 4	<ul> <li>Non mainstream Micro-Electro-Mechanical Systems and Architectures" related to:</li> <li>Pilot 4a: Advanced CMOS compatible digital fabrication</li> <li>Pilot 4b: Cheap flexible hybrid or full polymer MEMS ecosystems</li> </ul>	VC1



### **Trends in Nano/Micro Technologies**

Trends from my view:

- Additive Manufacturing of Micro/Nano based Products
   Freedom of Design, Flexibility of fabrication, Process integration and shortening the value chain
- Multi-material hybrid Products
   Nanotechnologie enables new Hybrid multi material products
- Highly customized Products on Small Lot sizes Miniaturized sensors in the micro range, flexible in design and material, from very large to small lot sizes



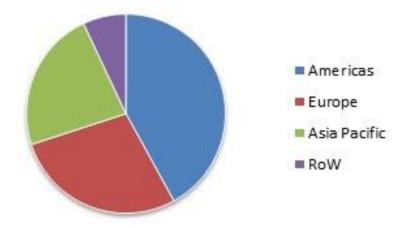
### Some points to be discussed

- What are the drivers for this Trends? How important is "Industry 4.0" for New Micro/Nano Trends? (CPS Cyber physical systems) – Cheap, simple and easy to manufacture sensors are needed? Industry 4.0 is more than Software
- Which role is Europe playing against US and Far East. What are the strength of Europe against his competitors?



### **Nanotechnology Market and Market Trends 2021**

#### Nanotechnology Market, By Geography, 2015 (%)



SOURCE: IndustryARC Analysis and Expert Insights

Europe and APAC regions are projected to have the highest growth in this market in the upcoming years due to the extensive research and development activities under process in various universities and research centers in this sector



# Panel: Trends in Nano/Micro Technologies

CENICS 2016 Adrien Brunet

KIT – University of the State of Baden-Wuerttemberg and National Research Center of the Helmholtz Association



## What is 4M2020?



**Coordinated Support Action** 

*"Advanced Manufacturing of Multi-Material Multi-Functional Products Towards 2020 and Beyond"* 

Start date: 1<sup>st</sup> September 2013

End date: 31st August 2016

**Our Vision:** Promote and facilitate cross-fertilisation between advanced manufacturing platforms to create alliances based on interrelated research and product demonstration activities.





### 4M2020 roadmap

Mid Term (2019-2022) Long Term (> 2022)	Integration of nano particles and aggregates into new and precise micro- and macro-engineering tooling and processes (RIA/TRL5-6) Pilot lines for standardized manufacturing of hybrid and structured materials with customized properties (IA/TRL7-8)	control and modelling of products	Multiscale and multiphysics modelling technologies for novel material systems and products performance and robustness (RIA/TRL3-4)	Pilot lines for standardized manufacturing of hybrid and structured materials with customized properties (IA/TRL7-8)
Short Term (2015-2018)	Integration of novel multi- materials into modular, automated and reconfigurable production lines (IA/TRL5-6)	Multi-materials, multi-scale and 3D-shape closed-loop control strategies for micro- and nano- manufacturing (RIA/TRL3-4)		Modular, updatable and reconfigurable manufacturing solutions for micro/nano-enabled miniaturized products (RIA/TRL3- 4)
	MATERIAL	METROLOGY	MODELLING	TOOL

3

# **High priority products**



#### Customised health monitoring



#### In-line metrology



#### Flexible screens



Samsung flexible AMOLED display

#### Fuel cell for electric cars



Fuel cell car chassis

#### Sensors for environment monitoring



Environmental monitoring microchip

#### Micro sensors integrated in machine tool inserts



Sensors for grinding machines monitoring

#### Micro-parts for wearable devices



I Watch

#### Energy efficient buildings



Energy harvesting

#### Micro-gas turbines and bearings



Micro gas turbine

#### µ-connectors



8 Pin RIC socket for hearing aid

## Questions



Would you agree with the conclusion of 4M2020

Why should we use nanoparticles?

Why should we develop multimaterial devices?





# **Nano Safety**

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### Nanosafety

### Ways into the body

- Aerosols respirable
- Penetration through skin
- Uptake over digestion
- Mostly unknown hazardness of nanomaterials
- Large differences between bulk and nanomaterial
  - Large surface to volume ratio
  - Catalytically function of nanomaterials
  - Possible penetration through various tissue
- Detection of Nanomaterials
  - Usually cost and time consuming



### **Problem Solving**

- Declaring clearly about the content
- Creating a certain awareness for users
- What can be done on acute contamination
- Avoiding formation of aerosols of smaller particles (below 500nm)
- Avoiding unnecessary use of nanoparticles in consumer goods (TiO2 in chocolate, etc.)



How much Heterogeneity can Universal FPGAs cope With and how Might Application-Domain-Specific Optimizations Change the Game?

Timm Bostelmann

FH Wedel University of Applied Sciences

CENICS 2016



#### Observations

#### Observation I

Universal FPGAs get more and more heterogeneous.

- Versatile DSP-Blocks
- Various Memory-Blocks and Interfaces
- Sophisticated I/O-Cores
- Powerful Microcontrollers

#### Observation II

Many applications only use a small part of those special resources, if they use them at all.



#### Implications

#### **Direct Implications**

- ► Applications can benefit from special functions in reconfigurable logic.
- Different applications demand different functions.
- Low area-costs make function-overload possible.
- Efficiency is hampered by unused function-blocks.

#### Indirect Implications

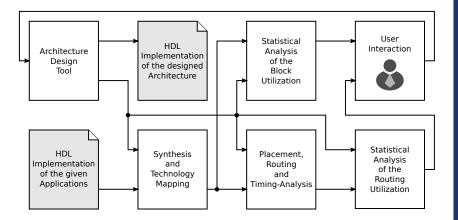
We might sacrifice universality in FPGAs and create application-domain-specific reconfigurable logic to...

- 1. remove unused special functions.
  - $\rightarrow$  increase the device-utilization
- 2. integrate even more special functions and routing structures.
  - $\rightarrow$  increase the speed and power-efficiency



#### Approach

Provide a designflow for the optimization of reconfigurable architectures.





#### What do you think?

- 1. Which of your applications are or could be accelerated by FPGAs?
- 2. Is heterogeneity in universal FPGAs really a problem?
- 3. Is it reasonable to optimize reconfigurable logic for application-domains?